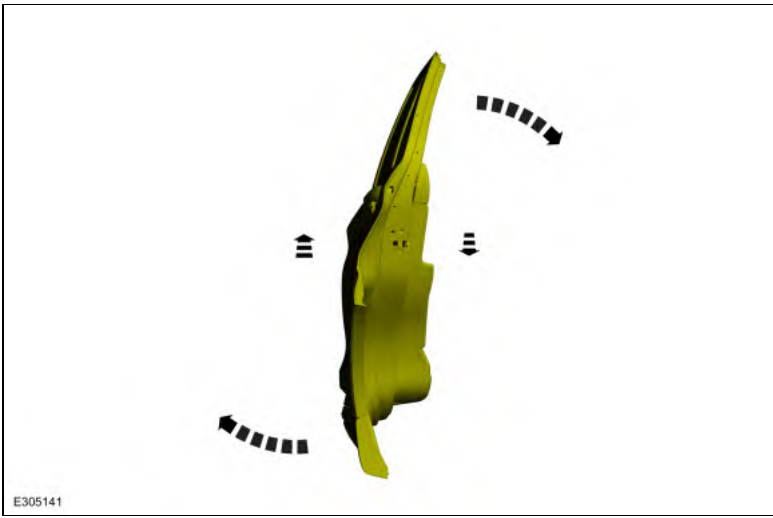




5. Tighten the bolts.
Torque: 35 lb.ft (48 Nm)

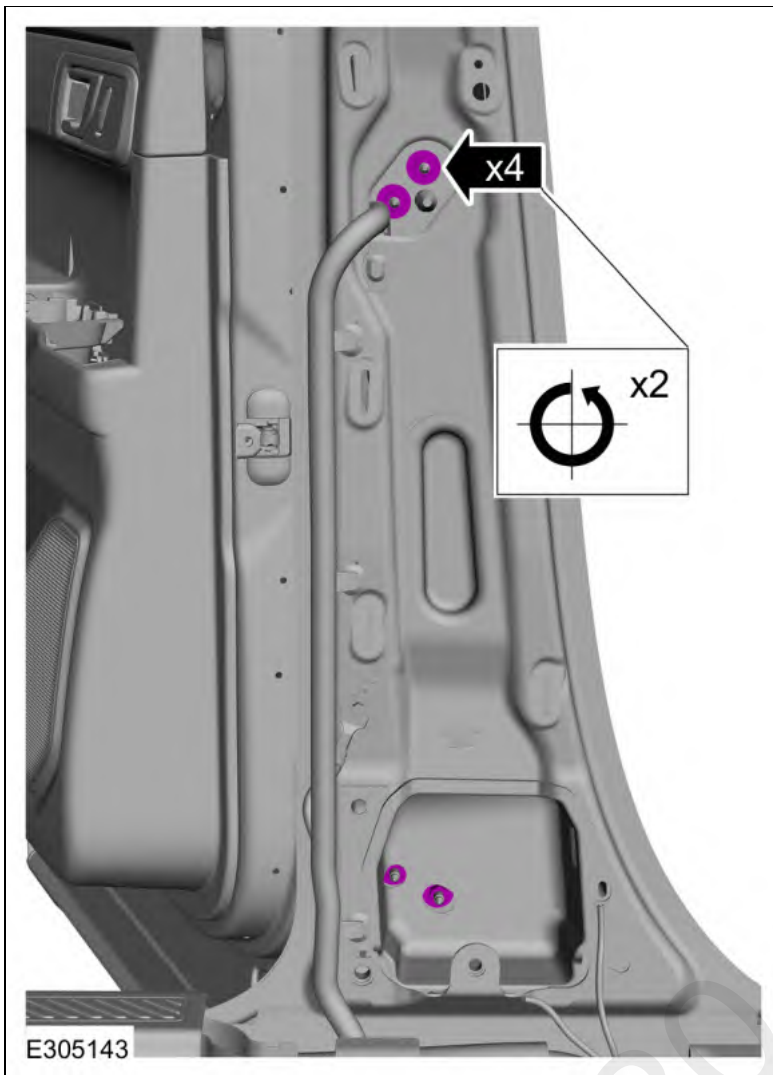


Rear door fore, aft and tilt alignment

6. Remove the B-pillar trim panel.
Refer to: B-Pillar Trim Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).
7. Depower the SRS.
Refer to: Supplemental Restraint System (SRS) Depowering (501-20B Supplemental Restraint System, General Procedures).
8. Remove the front seatbelt retractor and pretensioner.
Refer to: Front Seatbelt Retractor and Pretensioner (501-20A Seatbelt Systems, Removal and Installation).
9. Open the front door.

[illegible]

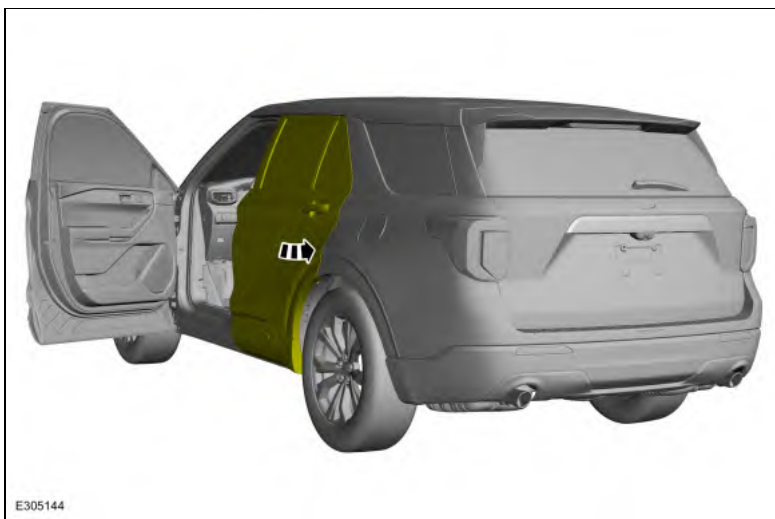
10. Loosen the nuts to permit movement of the door.
Loosen:
: 2 turn(s)



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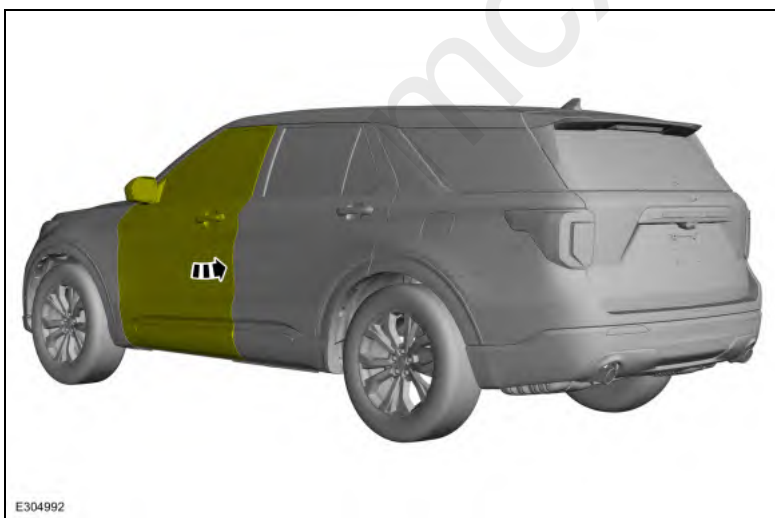
11. Carefully close the rear door.



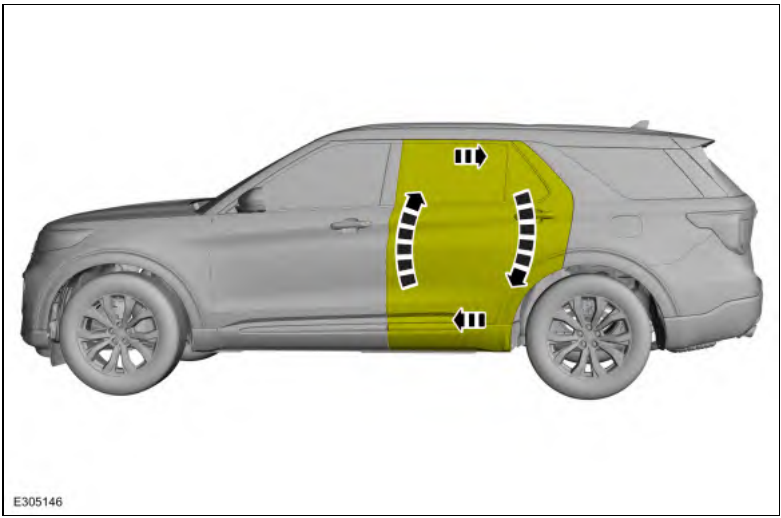
12. Loosen the bolt to permit movement of the door.
Loosen:
: 2 turn(s)



13. Carefully close the front door.



14. Adjust the door as required.



15. Carefully open the front door.



16. Carefully open the rear door.



17. Tighten the nuts.
Torque: 26 lb.ft (35 Nm)



18. Tighten the bolt.
Torque: 89 lb.in (10 Nm)



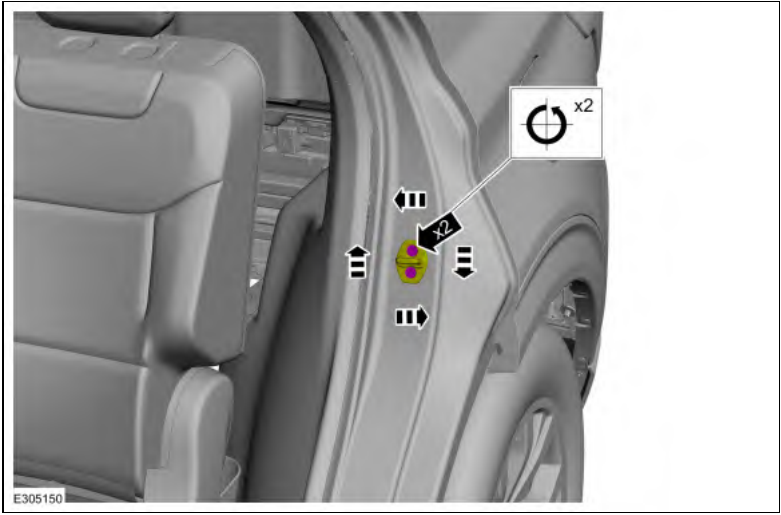
19. Install the front seatbelt retractor and pretensioner.
Refer to: Front Seatbelt Retractor and Pretensioner (501-20A Seatbelt Systems, Removal and Installation).
20. Install the B-pillar trim panel.
Refer to: B-Pillar Trim Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).
21. Repower the SRS.
Refer to: Supplemental Restraint System (SRS) Repowering (501-20B Supplemental Restraint System, General Procedures).
22. Check the active restraint system for correct operation.
Refer to: Seatbelt Systems (501-20A Seatbelt Systems, Diagnosis and Testing).

All alignments

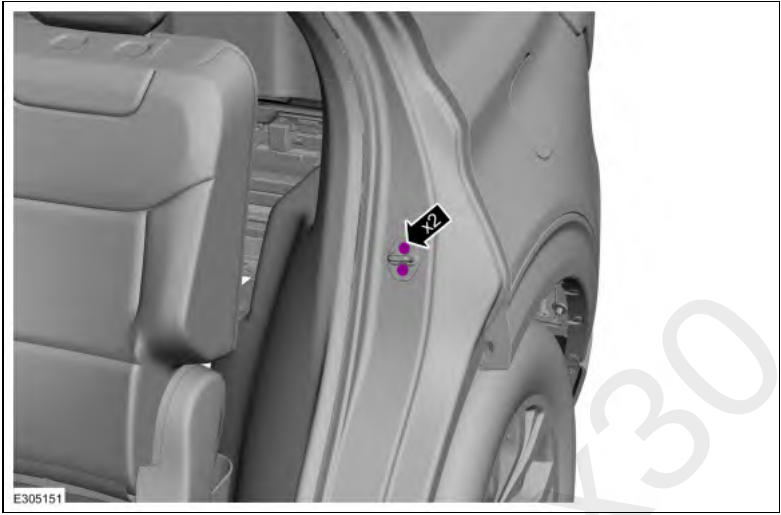
23. Install the striker assembly.
Torque: 18 lb.ft (25 Nm)



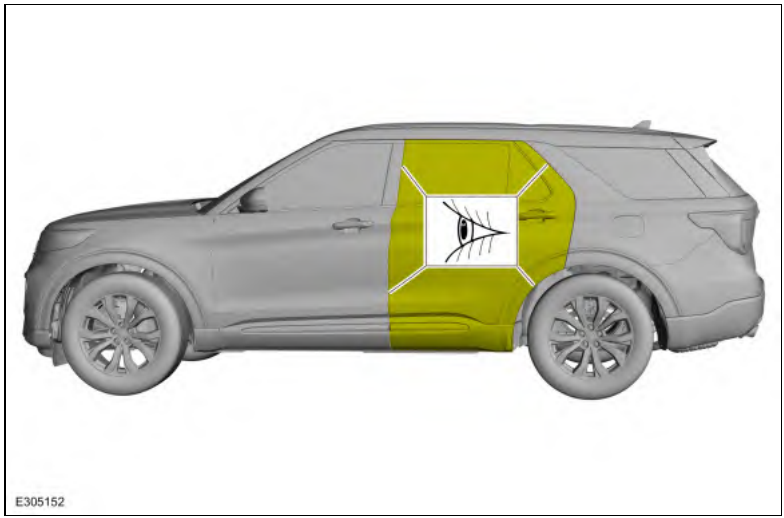
24. Loosen the bolts to permit movement of the striker assembly.
Loosen:
: 2 turn(s)



25. Tighten the bolts.
Torque: 18 lb.ft (25 Nm)



26. Inspect the body-to-rear door dimensions.



Removal and Installation

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Front Door

Removal

NOTE: Removal steps in this procedure may contain installation details.

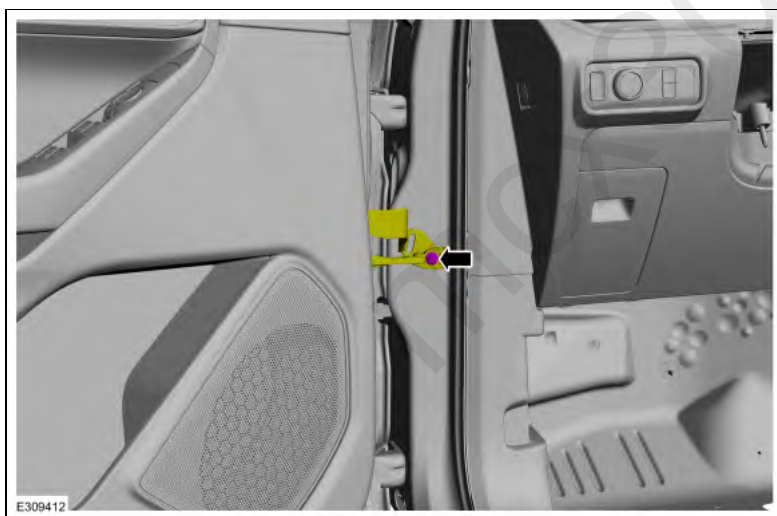
NOTE: LH side shown, RH side similar.

1. Open the door.



Vehicles with police package

2. Remove the check arm bolt and position aside the check arm and tether strap.
Torque: 18 lb.ft (25 Nm)



Vehicles without Police package

3. Remove the check arm bolt and position aside the check arm.
Torque: 18 lb.ft (25 Nm)